CYLINDRICAL GRINDING MACHINE

MW1332B

外圆磨床

机床用途与性能特征 Main Applications and Structural Features

- 机床工作台纵向移动由液压无级传动，也可手轮传动。
- 砂轮架横向进给……
- 工件、砂轮、油泵和冷却泵分别由单独电机驱动。
- 配置Φ600×75×Φ305砂轮进行高效强力磨削，其磨削效率快、精度高。
- 砂轮修整器置于尾架上，外圆修整器装在工作台上，以上二种型号修整器，均可手动调节修整量。

- Work piece, wheel, oil-pump and coolant pump driven by their individual motor.
- Grinding wheel of Φ600×75×Φ305 is used for heavy grinding with rapid speed and high accuracy.
- Wheel dresser mounted on the tailstock and ... on the worktable ... can be adjusted manually.

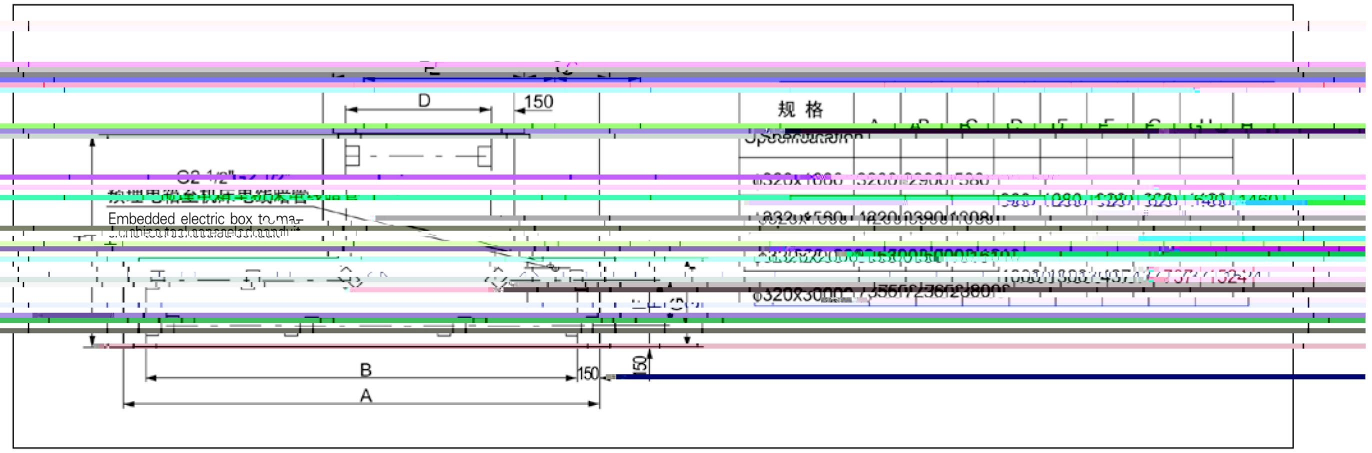
机床主要附件 Main Accessories

全套电器设备 Complete set of electric equipment	1套
全套冷却设备 Complete set of coolant equipment	1套
砂轮外圆修整器 Wheel peripheral dresser	1套

机床工作精度(标准试件) Working Accuracy(Criterion Try the Piece)

圆度 Roundness	≤1.5～2.3μm
纵截面内直径一致性 Uniformity of diameters in longitudinal section	≤[illegible]
表面粗糙度 Surface roughness	≤Ra0.32μm

特殊订货附件 Extra Accessories

- 圆弧修整器 Circular wheel dresser
- 端面修整器 End-face wheel dresser
- 砂轮平衡架 Wheel balancing apparatus

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